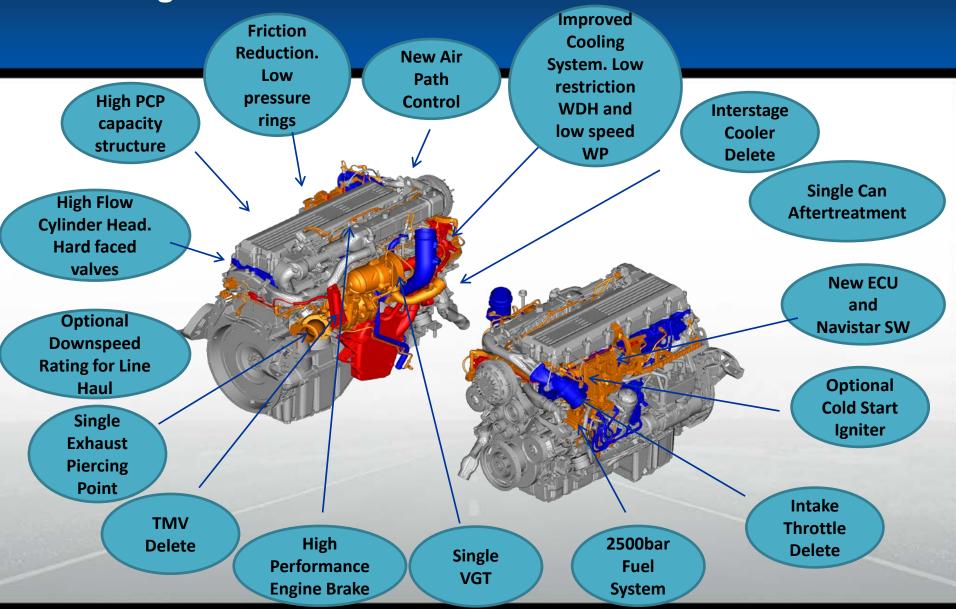
NAUSTAR®

Navistar Engines for 2017

J.Pirie 16-June, 2015

For more than 175 years we've been helping people from every corner of the world move the goods that move the welfare of entire nations.

N13 Engine what is new...



Proposed Category (PC)-11 Performance and Timing

- First licensing in early 2017.
- The main objective of PC-11 is fuel economy
- Due to the desire for lower viscosity/improved fuel economy oils, backward compatibility is not expected. Thus, there will be two oil categories.
 - 1. Traditional viscosities are covered by PC-11A and will be licensed as API CK-4. Replaces CJ-4.
 - 2. Lower High Temperature High Shear (HTHS) oils for improved fuel economy are covered by PC-11B and will be licensed as API FA-4.
 - Viscosity designations between CK & FA as well as labeling TBD.

PC-11 Performance Requirements

- Piston Deposits
- Valve-train Wear three tests
- Ring and Liner Wear
- Adhesive Wear?????
- Oxidation and Nitration
- Aeration New test example
- Soot induced viscosity increase
- Shear Stability
- Elastomer Compatibility
- Volatility
- SAPS (sulfated ash, phosphorus, sulfur) for aftertreatment compatibility
- High Temperature High Shear (HTHS) two categories
 - 2.9-3.2 cP
 - 3.5 cP min

Navistar Plans for PC-11

- Develop 2016/17 engines on both PC-11A and PC-11B oils.
- Evaluate engine durability with PC-11.
 - Testing with PC-11B viscosity grade oils in current engines started in 2011. Various dynamometer and field tests have been completed.
 - Testing will continue as final formulations and engine technologies are available.
- Understand fuel economy benefits of PC-11 with 2016/17 technology.