Cumberland Viaduct Rehabilitation Project Contract No. AL4095180R Presenter - Bob Bofinger MDSHA - Office of Structures





Project Justification & Improvements

- **Condition State** The deck, superstructure and substructure was rated a 5 and repairs completed improved the rating to 7 for sub and superstructure.
- **System Preservation** Proposed work to address substructure and superstructure. The concrete deck will be replaced on the MD 51 bridge in the next 3 years and a concrete overlay or deck replacement in the future for the I-68 bridge.
- **Costs** The costs would be too high for a complete replacement, the I-68 traffic would need to be detoured through the City of Cumberland. The repairs needed are so extensive and the structure is so large. MDSHA choose the most economical option for a complete rehabilitation to substructure, steel girders and beams and repairs to curbs, roadway joints and replace lighting.
- **Safety** There are also several municipal roads, two railways, a waterfront development, and a significant amount parking beneath the bridge. Numerous areas in need of repair are directly over vehicles and pedestrians, with the possibility of falling from overhead.

Project Description

• This project, located in Allegany County, is for the cleaning, painting, and rehabilitation of Bridge Nos. 0109200 MD 51 over CSX RR and Canal Parkway, 0109600 I-68 over Wills Creek, CSX RR and Municipal Streets, 0110700 I-68 Ramp A over Mechanic Street, 0110800 I-68 Ramp B over Howard Street, 0110900 I-68 Ramp C over Mechanic Street, 0111000 I-68 Ramp D over Centre Street, 0111100 I-68 Ramp E over Centre Street & Queen City Dr and 0111200 I-68 Ramp F over Centre Street & Queen City Dr in the City of Cumberland, Maryland.

Background

- The structures is on the Interstate MD 51 and Route 68 and was built in 1965 & 1968. The MD 51 bridge had a numerous HMA overlays and concrete median replaced with a jersey wall. The I-68 bridge had its concrete deck overlayed and median barrier replaced in 1976.
- These well traveled structures has had many construction maintenance and remedial repairs over the years
- Major Repairs I-68 Bridge
 - 1988 Substructure Repairs
 - ^o 1990, 1995, 1997 Partial Clean and Paint
 - 1992, 1998 Bearing Pedestal Repairs
 - 1999 Drainage troughs added at all piers

Contract Facts

- Contract bid \$14 M 790 calendar days
- Bid Date 08/30/2012
- NTP 11/27/2012
- End Date 06/30/2015 142 CD extension
- 3 Redlines \$425,000
- 42 RFI's
- 10 Change orders \$3 M
- 100 sheets of contract plans

The Team

- Engineer Office of Structures Structures Remedial – Robert G. Bofinger, P.E – Lead Engineer - In-house design
- Consultant Engineer: Tuhin, Basu & Associates

 Details
- Contract Adminstrator District 6, La Vale Stephen Bucy – ADE Construction & PE's Derick Winfield & David Bittner
- Paint Inspection Tony Wotten
- Contractor Titan Industrial Services Michael Forakis & William Rothman

Bridge Facts - MD 51 Bridge over CSX

- 5 span steel beam and steel girder bridge
- Built in 1965 prior to the Viaduct bridge
- Span 5 is over Canal Parkway, MD 61
- Major arterial road to industrial companies





As-built framing plan



Contract plan



Scope of Work - MD 51 Bridge

- Repair all pier caps and crash walls with Mix No. 6 Concrete.
- •
- Repair concrete end diaphragms at all piers with pneumatically applied mortar (P.A.M.), and repair both abutments with cast in place concrete.
- •
- Epoxy coat all pier caps, crash walls and abutments.
- •
- Carbon Fiber wrap all columns at piers.
- •
- Retrofit girder 12 at Pier 3, Span 3.
- •
- Replace gusset and diaphragm connection plates and lateral bracing with section loss/holes at various locations as shown on the plans.
- •
- Grind, or grind and re-weld cracks in diaphragm connection welds as shown on the plans.

Scope - MD 51 Bridge - Con'd

- Plank entire Span 4 over Canal Parkway and replace deteriorated planks in Span Nos. 2 and 3, in Bay 6.
- ٠
- Replace pier roadway joints 1 and 3 with pourable seal and backer rods. Replace Pier 4 roadway joint with a 3 in. compression seal.
- •
- Repair concrete roadway joint header at pier 3 and south abutment with Modified Mix No. 9 concrete.
- •
- Install pourable seal in longitudinal joint at median barrier (Pier only).
- •
- Zone painting
- •
- Mill 2 inches existing HMA and overlay at South Abutment.

Zone Painting





Concrete repair - Substructure





Column & Pier repairs





Deck & roadway joint repairs





Steel repairs









Timber planking









Bridge Facts - I-68 EB & WB

- Bridge Nos. 0109600, 0110700 0111200
- 44 Span Steel Girder / Beam Bridge
- 6 total entrance/exit ramps.
- Total mainline structure length is 3,121 linear feet
- The AADT for I-68 EB/WB was 45,252 vehicles as of December 2008
- There are 1308 beam/girder ends through out the structure
- Spans 10 through 12 are fracture critical

Special Features

- Replace finger roadway joints at Piers 9 and 12
- Dry hydrants added at Piers 21, 33 and 42 as request City of Cumberland Fire Dept.
- Rehabilitation of substructure and superstructure steel beam/girders and bearing areas.

I-68 Bridge - Cumberland Viaduct





West End / Willis Creek



Willis Creek / Interchange



Interchange / CSX R.R.



CSX R.R. / East End



Contract plans - Sectioning



Typical cross sections







General and Framing Plan



Scope of Work - I-68 Bridge

- Repair spalls in columns, pier caps, pedestals and abutments with Mix No. 6 Concrete.
- Replace concrete pedestals, jacking required.
- •
- Epoxy coat all pier caps, crash walls and abutments.
- Retrofit Stringer Ends at Piers 9, 10, 11 and 12.
- •
- Retrofit Floorbeam top and lower chord support beam and corbels in cross girder at Piers 9, 10, 11 and 12.
- Replace steel bearing pedestal No. 6 at Pier 28, steel bent.

Scope of Work - I-68 Bridge - Con'd

- Replace bearing plates at stringer 12, Pier 9, Span 10, and at stringer 10 and 12, Pier 10.
- Shim bearing plates at various locations.
- •
- Replace both broken shoulder bolts at Pier 9, Span 9 and girder bearing 1 at pier 12.
- •
- Clean and repair drainage troughs.
- Repair soffit at pier 10 and 11 with pneumatically applied mortar.
- Install drainage troughs at piers 10 and 11.

Scope of Work - I-68 Bridge Con'd

- Repair all drainage systems and clean out all scuppers.
- Drill and grind smooth diaphragm connection weld cracks.
- Fiber wrap all concrete columns.
- Repair deck headers and deck spalls, replace compression seals in roadway joints.

Scope of Work - I-68 Bridge Con'd

- Repair concrete parapet, railing and safety curbs as indicated on plans.
- •
- Repair assembly joint at Pier 9, Eastbound I-68.
- Install pourable seals at armor roadway joint and longitudinal opening in median.
- •
- Remove and replace pigeon netting in Span 35, Ramp E Span 8 and Ramp F Span 9.
- •
- Install new highway lighting.
- •
- Complete clean and paint the entire structure.

Complete Clean & Paint









Steel defects



Steel Repairs













Concrete defects





Concrete defects





Drainage - troughs & scuppers





Concrete repair









Roadway compression seals







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